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2020.0 DEFENDER (LE), 501-20A

SEATBELT SYSTEM

SECOND ROW CENTER SEATBELT BUCKLE – 90

[G2730796]

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 1	Seatbelt buckle nut(s)	1

REMOVAL



WARNINGS:

- To avoid accidental deployment, the Restraints Control Module (RCM) backup power supply must be depleted. Wait at least 1 minute after disconnecting the startup battery ground cable(s) before doing any repair or adjustment to the Supplementary Restraint System (SRS), or any component(s) adjacent to the SRS sensors. Failure to follow these instructions may result in personal injury.
- Do not probe the SRS electrical connectors.



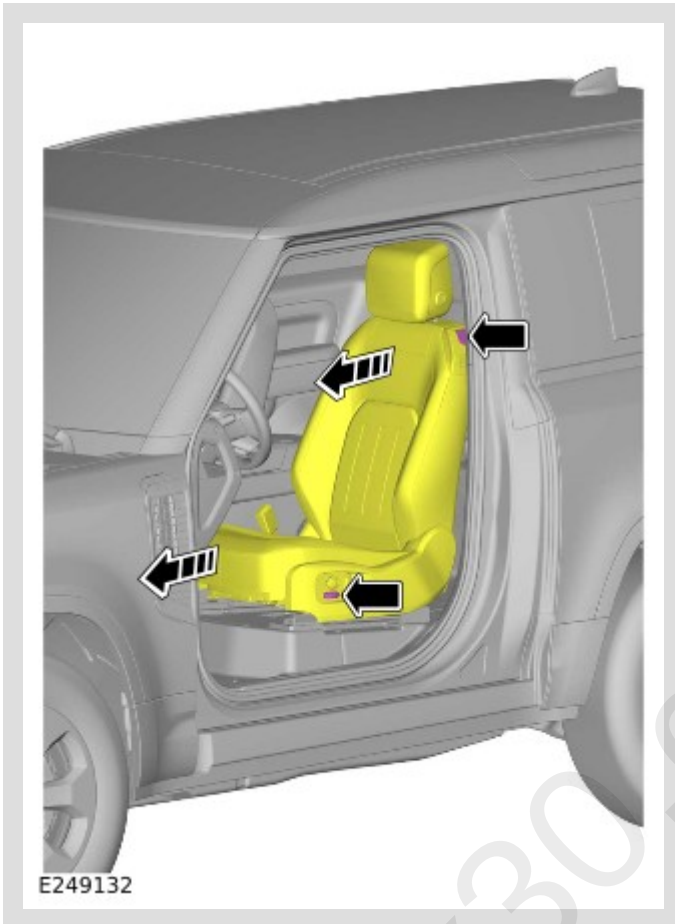
NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1.

 NOTE:

This step must be completed on both sides of the vehicle.



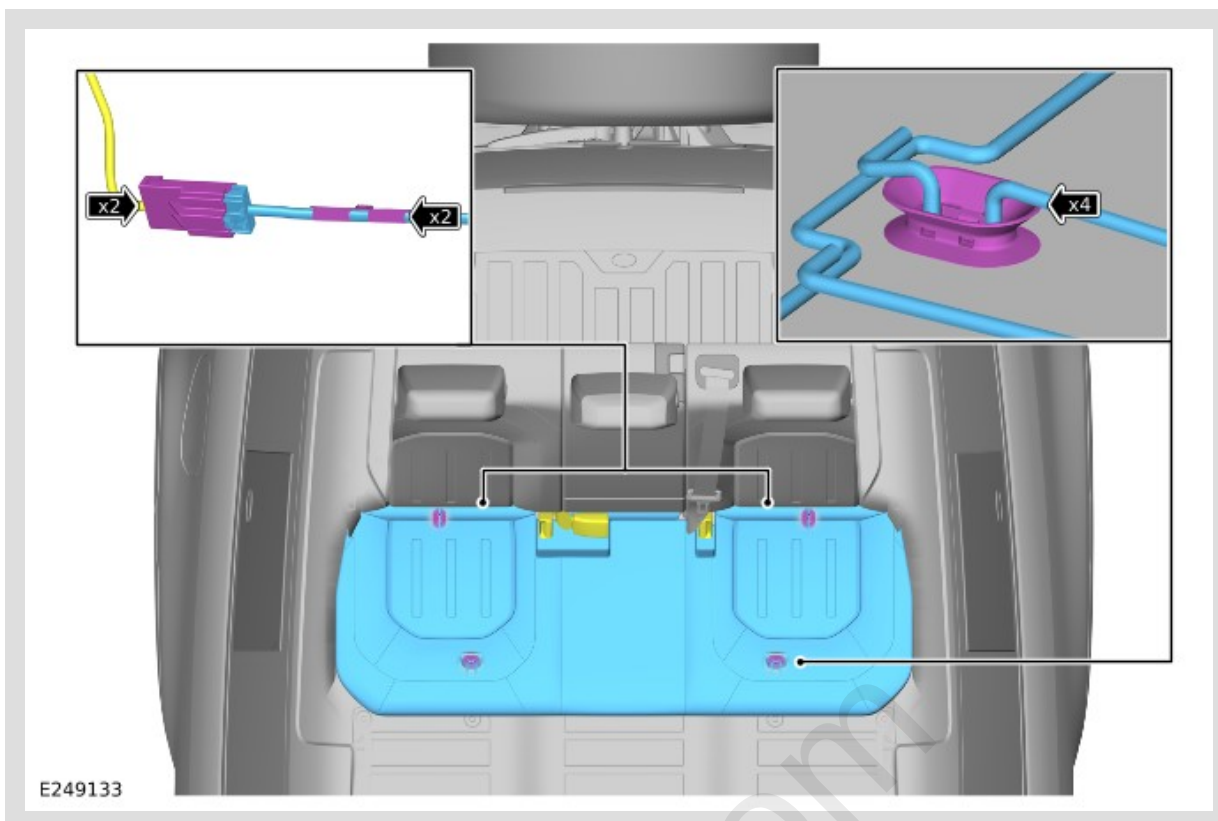
Position the front row seats forward.

2. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

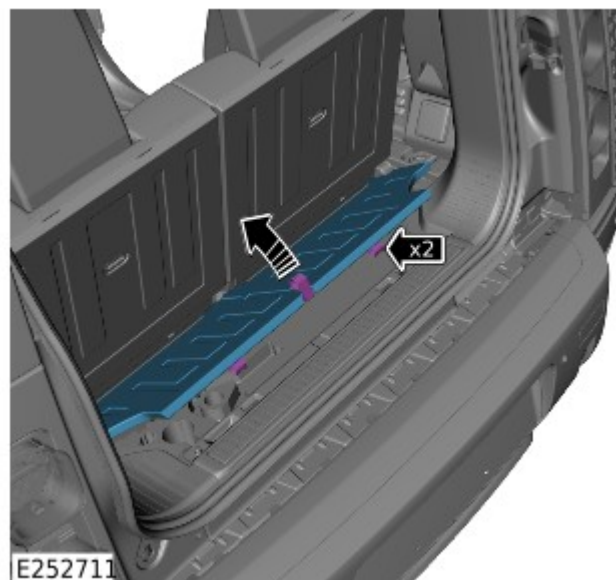
3. Make the SRS system safe.

Refer to: [Standard Workshop Practices](#) (100-00 General Information, Description and Operation).



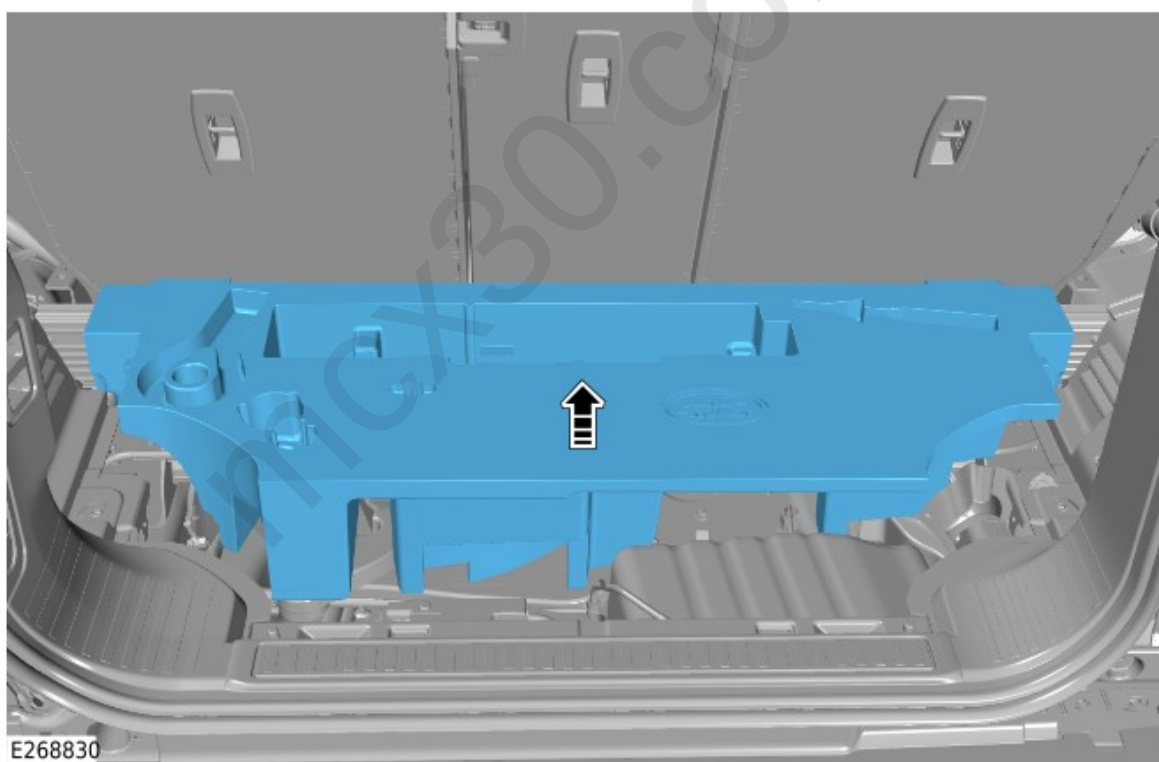
1. Release the 4 fasteners.
2. Release the second row seat cushion.
3. Disconnect the 2 electrical connectors.
4. Release the 2 wiring harness clips.
5. Remove the second row seat cushion.

5.



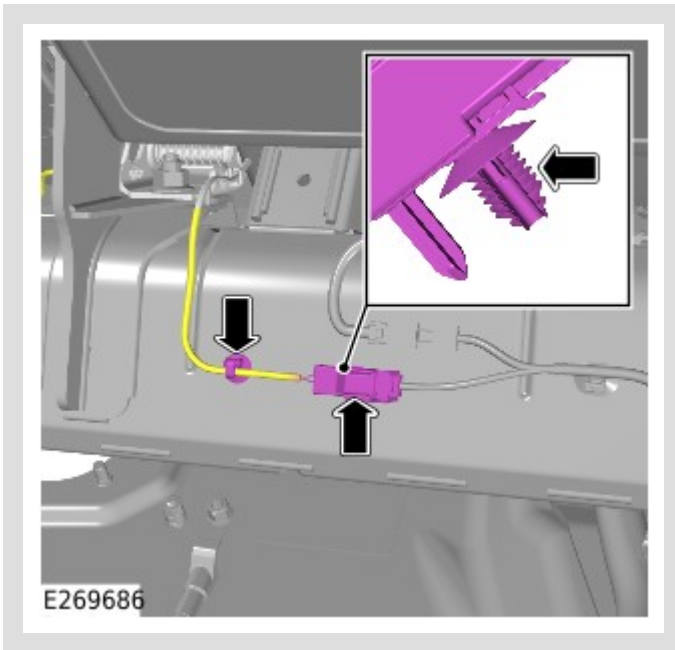
Remove the loadspace floor trim.

6.



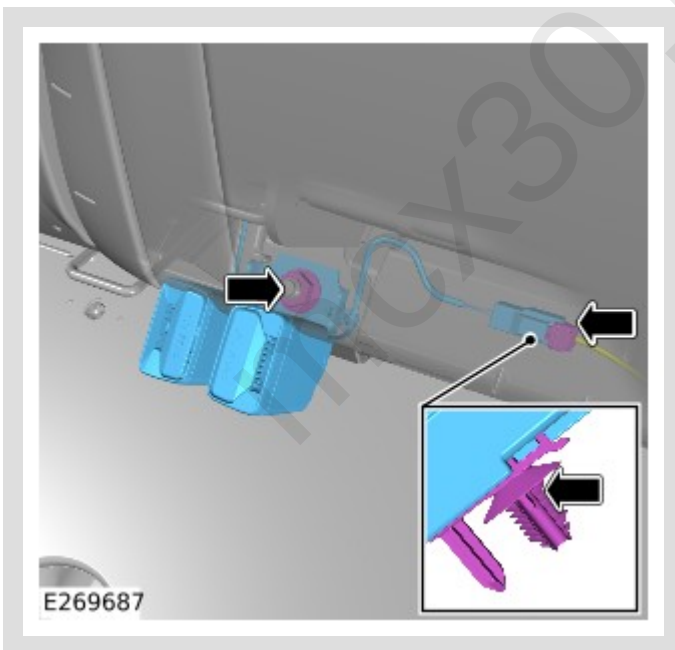
Remove the stowage compartment.

7.



- Disconnect the electrical connector.
- Release the wiring harness clip.
- Release the electrical connector clip.

8.



- Disconnect the electrical connector.
- Release the electrical connector clip.
- Remove and discard the nut.
- Remove the second row center seatbelt buckle.

INSTALLATION

1.

- Install the second row center seatbelt buckle.
- Install and tighten the new nut.
Renew Part: [Seatbelt buckle nut\(s\)](#) Quantity: 1.
Torque: 48Nm
- Install the wiring harness clip.
- Install the 2 electrical connector clips.
- Connect the 2 electrical connectors.

2.

Install the stowage compartment.

3.

Install the loadspace floor trim.

4.

- Connect the 2 second row seat cushion heating element electrical connectors.
- Install the 2 wiring harness clips.
- Install the second row seat cushion.

5.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

6.



NOTE:

This step must be completed on both sides of the vehicle.

Reposition the front row seats to the center position.